#### MODEL FOR CALCULATING OPERATIONAL CAPACITIES IN SERVICE PROVIDERS USING SYSTEM DYNAMICS

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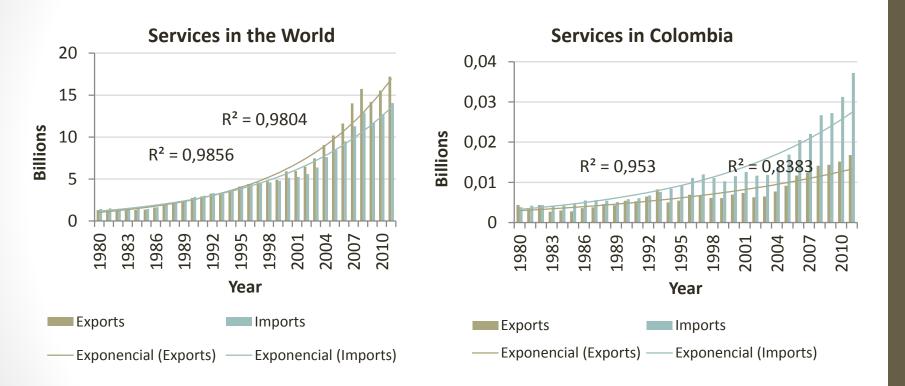
# Outline

- Motivation
- Hypothesis
- Methodology
- Model
- Conclusions
- Future works

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### Service industry



#### Source: World Trade Organization

[4]

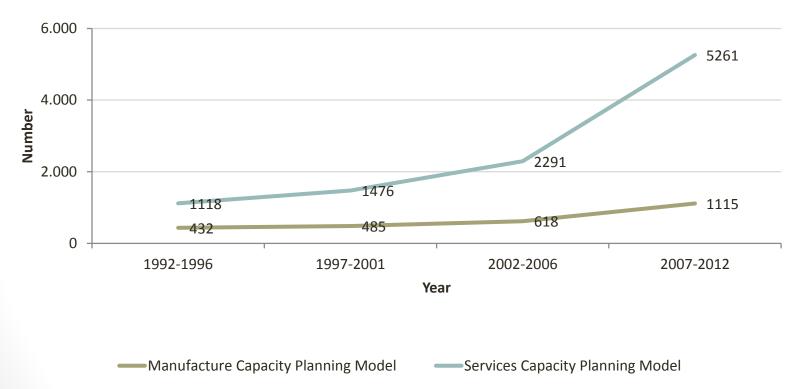
# Service industry

- The financial sector in Colombian:
  - shows the highest growth in the GDP between the first quarter of 2012
  - comparing with the same quarter last year (6.7%) after mining sector (12.4%)
- In 2012 the Annual Survey of Services 2010:
  - which includes 5,343 companies, shows the total staff employed 346,371 people
  - service companies corresponds to 21.6%, compared with 31.3% manufacturing industry
- The Financial Superintendence of Colombia in the same year:
  - highest profit percentage (23.6%) recorded the credit institutions

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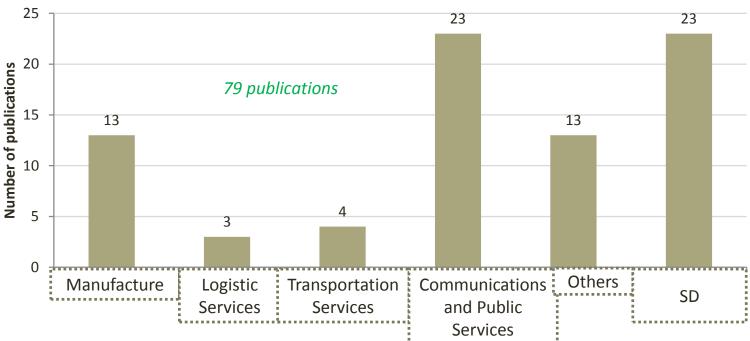
## **Publications**

Number of publications evolution (1992-2012)



[6]

# **Publications**



#### Number of relevant publications by type

[7]

## Publications

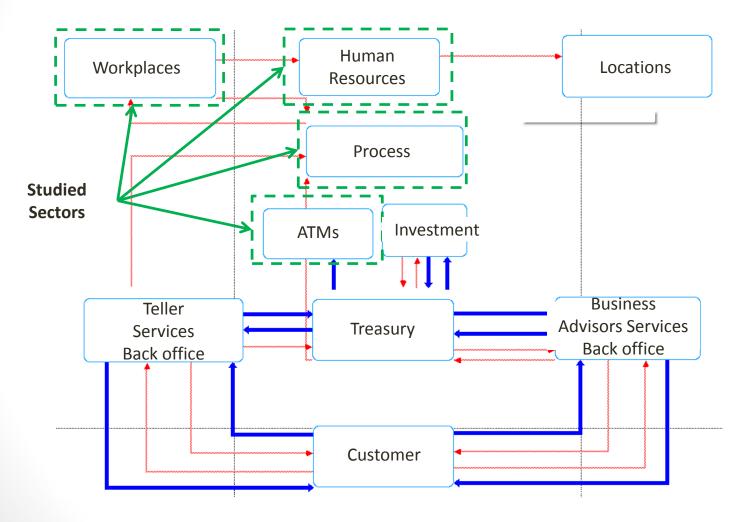
From the review it can be said that within the **capacity planning models** and even services that apply system dynamics,

are **not considered fully the elements** included in the model result of this research,

> specifically behavior analysis of **allocated workforce** and related **workstations** by operative processes and **work shift** in the fields of human resources, workstations and **electronic payments**.

#### References

#### Comprehensive and dynamic model



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### Problem

[ 10 ]

Establishing the importance of the **workforce allocation** study in the service industry,

specifically in credit institutions of the Colombian **financial** sector,

given its complexity and the dynamic relationship between the **operational capacity determination** in offices (workers and workstations),

with respect to **fluctuations in transactional demand** of system, which addressed the problem through system dynamics.

# Hypothesis

[ 11 ]

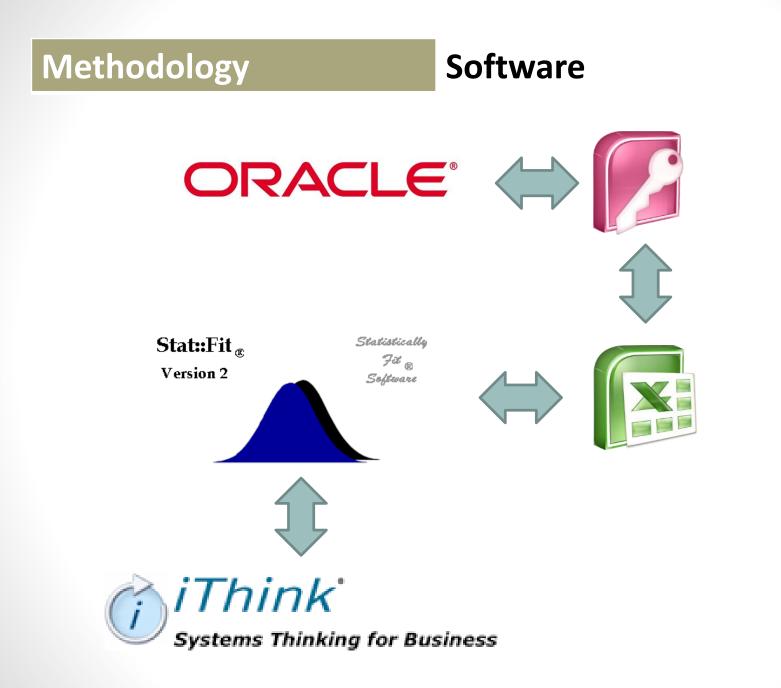
With the development of **capacity model using system dynamics** in this research,

we seek to test the **hypothesis which considers dynamic with variable demand**, allocating appropriate levels of workers and workstations in the services;

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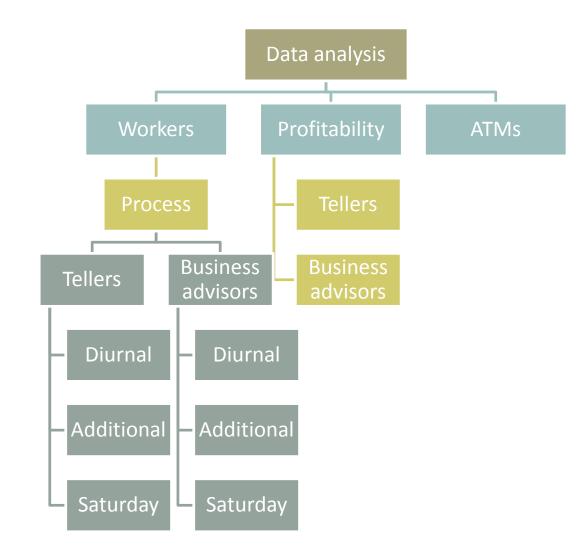
it achieves a **maximum use of the resources capacity** in the system.





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### Data analysis strategy



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# **Model parameters**

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## **Model parameters**

#### Workstations installed, number of workers and ATMs (initial)

Position	Shift	Locations installed	Current workers	ATMs	
	Diurnal		253		
Tellers	Additional	265	88		
	Saturday		103	120	
Rusiness	Diurnal		248	120	
Business advisors	Additional	283	102		
	Saturday		81		

#### Available time in hours per month (workers and ATMs)

	Туре	Shift	Hours / Day	Supplements (%) – Provisioning (hrs)	Days / Month	Available time (Hours / Month)
		Diurnal	6.45		20	114.72
	Workers	Additional	4.37	0.11	20	77.80
		Saturday	4.94		4	17.58
	ATMs	All day	12.00	0.45	30	346.50

#### Delays and time review

Туре	Setting	Delays (Month)	Time review (Month)		
Workers	Hiring	2	3		
Workers	Dismissal	1	3		
ATMs	Assembly	2	3		
	Disassembly	1	3		

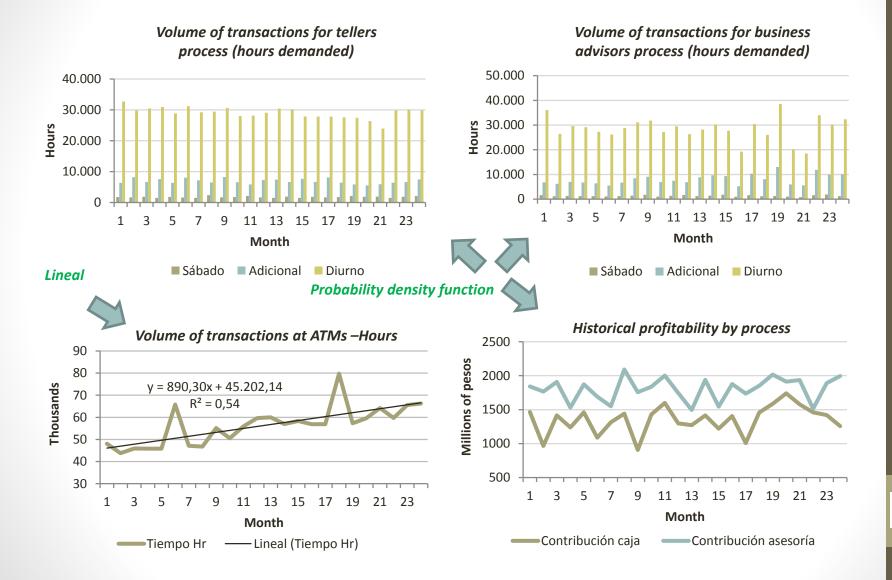
[ 17 ]

# **Model parameters**

[ 18 ]

#### Methodology Input analysis

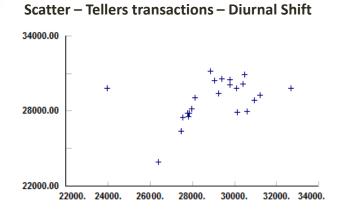
#### **Historical data**



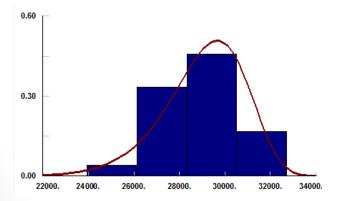
[ 19 ]

#### Methodology Input analysis

#### **Goodness of fit**

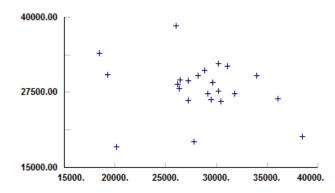


Fit – Tellers transactions – Diurnal Shift

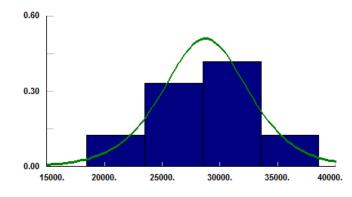


Fuente: Ésta investigación.

Scatter – Business Advisors transactions – Diurnal Shift



Fit – Business Advisors transactions – Diurnal Shift



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#### Methodology Input analysis

#### Independence

#### Statistical tests for independence – transactional demand

Position	Shift	Above/Below median	Turning points
	Diurnal	1.66969	1.8462
Tellers	Additional	0.417424	0.839181
	Saturday	1.25227	0.671345
Ducing	Diurnal	0.834847	0.335673
Business	Additional	1.25227	0.335673
advisors	Saturday	1.25227	0.839181

#### Statistical tests for independence – profitability by process

Process	Above/Below median	Turning points
Tellers	0.417424	0.839181
Business advisor	1.25227	0.671345

Position	Shift	Distribution	Minimum	Maximum	Mode	Alfa	Beta	р	q	
	Diurnal	Weibull	13491.50	-	-	10.26	16332.60	-	-	
Tellers	Additional	Triangular	5353.53	8791.61	6405.32	-	-	-	-	
	Saturday	Beta	1457.24	2747.13	-	-	-	1.25	3.64	
Position	Shift	Distribution	Minimum	Lambda	Gamma	Delta	Alfa	Beta	р	q
Business advisors	Diurnal	Logistic	-	-	-	-	28741.00	2460.66	-	-
	Additional	Johnson SB	5112.72	8640.12	0.66	0.72	-	-	-	-
	Saturday	Pearson 6	873.96	-	-	-	-	1699.77	3.73	13.55

#### Density functions and parameters – transactional demand

#### Density functions and parameters – profitability by process

Process	Distribution	Tau	Beta	Minimum	Maximum	Mode
Tellers	Triangular	-	-	8.25020E+08	1.79207E+09	1.44164E+09
<b>Business advisor</b>	Extreme Value	1.88758E+09	1.35397E+08	-	-	-

# **Capacity analysis**

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# **Capacity analysis**

[24]

- Necessary Capacity (Cn<sub>ijk</sub>): number of hours demanded for the process *i*, in the shift *j* and the month *k*, equal to transactional demand in hours per process and shift per month (d<sub>ijk</sub>), results of the input of variables.
- Available capacity (Cd<sub>ijk</sub>): number of hours available according to the time available for the process *i*, in the shift *j*, by the month *k* and the number of workers allocated.
- Discrepancy Capacity (DS<sub>ijk</sub>): difference between the Available Capacity (Cd<sub>ijk</sub>) and the Necessary Capacity (Cn<sub>ijk</sub>) or transactional demand (d<sub>ijk</sub>).

# **Capacity analysis**

Available time in hours for the process *i*, in the shift *j*, by the month k (Td<sub>ijk</sub>)

$$Td_{ijk} = h_j \times (1 - S) \tag{1}$$

Where:

- $h_i$ : number of working hours in the shift *j*.
- S: Percentage of supplements established by the ILO (International Labour Organization).

# **Capacity analysis**

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Available capacity for the process *i*, in the shift *j*, by the month k (Cd<sub>ijk</sub>):

$$Cd_{ijk} = Td_{ijk} \times dm \times F_{ijk} \tag{2}$$

Where:

- *dm*: days worked for the month.
- $F_{ijk}$ : workers allocated process *i*, in the shift *j*, by the month *k*.

# **Capacity analysis**

• Shortage Capacity ( $Cf_{ijk}$ ): percentage of shortage capacity given in the case that transactional demand ( $d_{ijk}$ ) exceeds the available capacity ( $Cd_{ijk}$ ).

$$Cf_{ijk} = \begin{cases} \left(\frac{d_{ijk} - Cd_{ijk}}{Cd_{ijk}}\right) \times 100, & Cd_{ijk} < d_{ijk} \\ 0 & , & \text{otherwise} \end{cases}$$
(3)

 Idle Capacity (Co<sub>ijk</sub>): percentage of shortage capacity given in the case that the available capacity (Cd<sub>ijk</sub>) exceeds the transactional demand (d<sub>ijk</sub>).

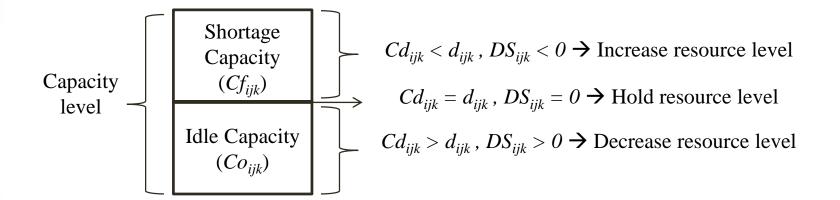
$$Co_{ijk} = \begin{cases} \left(\frac{Cd_{ijk} - d_{ijk}}{Cd_{ijk}}\right) \times 100, & Cd_{ijk} > d_{ijk} \\ 0 & , & \text{otherwise} \end{cases}$$
(4)

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# **Capacity analysis**

[28]

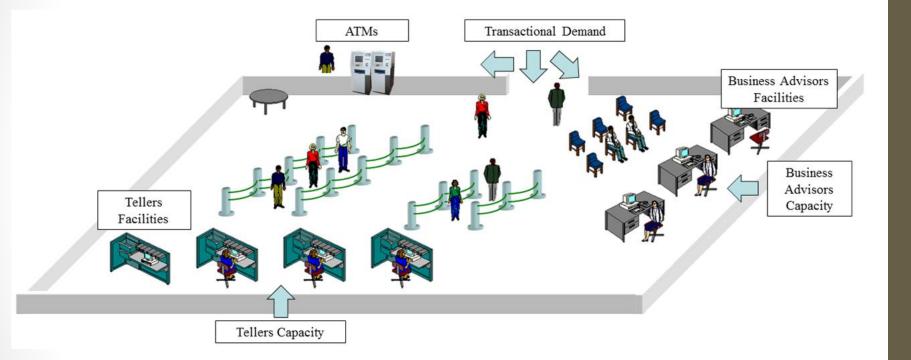
• Graphical analysis of the capabilities and allocation.



# Model

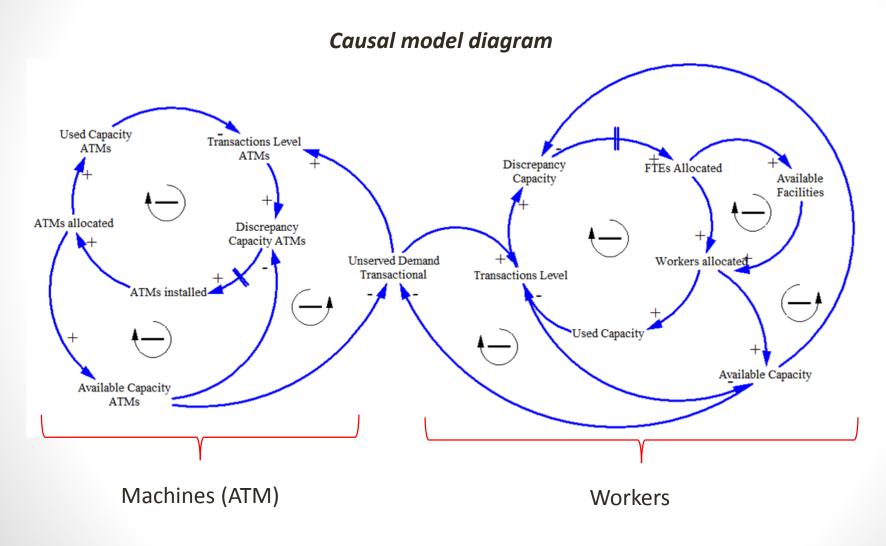
## Model

### **Model conceptualization**



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# Model conceptualization

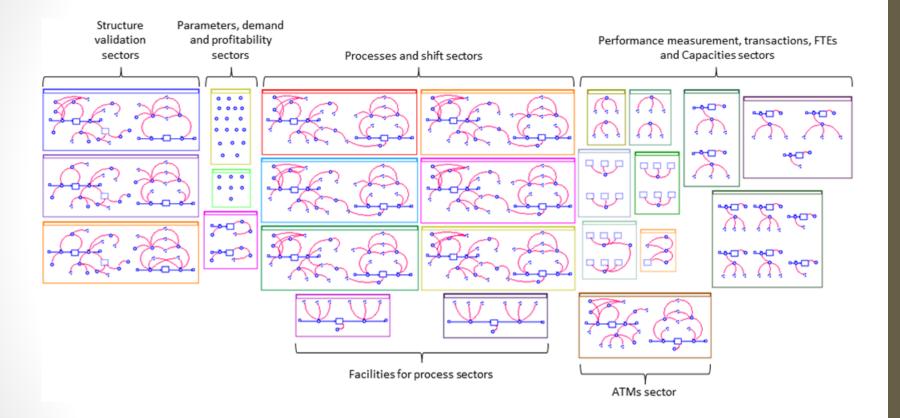


Model

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## Model

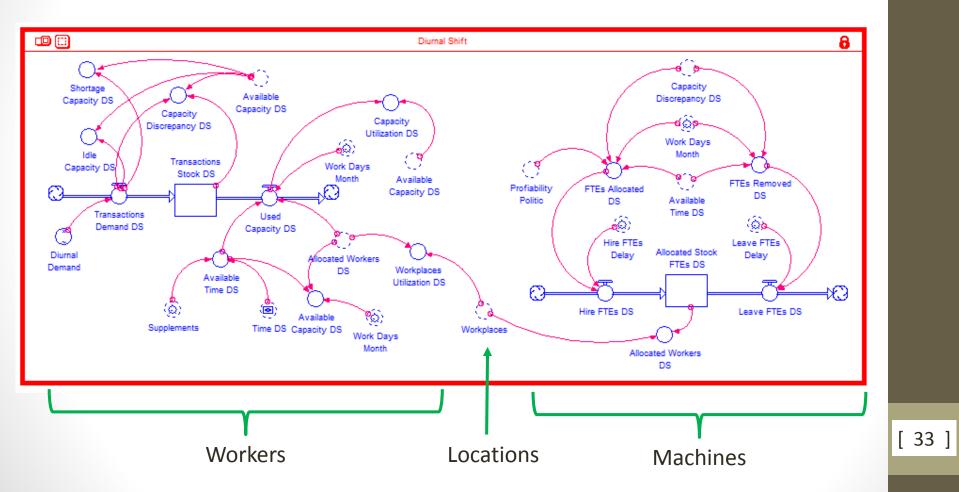
#### **Model sectors**



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### Model Model sectors Sectors per process and shift

Forrester diagram for one of the process and shift sectors

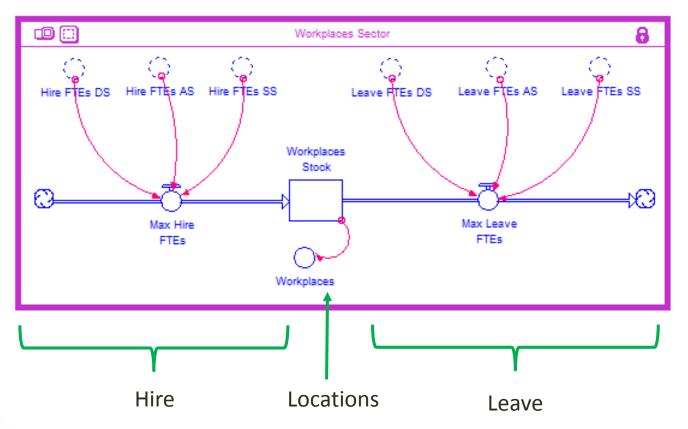


# Model N

# Model sectors

# Workstations per process sectors

Forrester diagram for one of the workstations sectors



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# **Model results**

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Model

### **Behavior model input data**

۲ 15000 1:2:3:4:5: 19000 1.85e+009 2.5e+009 12500 13500 2: 3: 4: 5: 1.35e+009 2.1e+009 10000 8000 1: 2: 3: 4: 5: 450 85000000 1.7e+00 16.00 1.00 46.00 61.00 **Average Demand** Page 1 01:24 p.m. lun, 29 de oct de 2012 MOTITIES ?

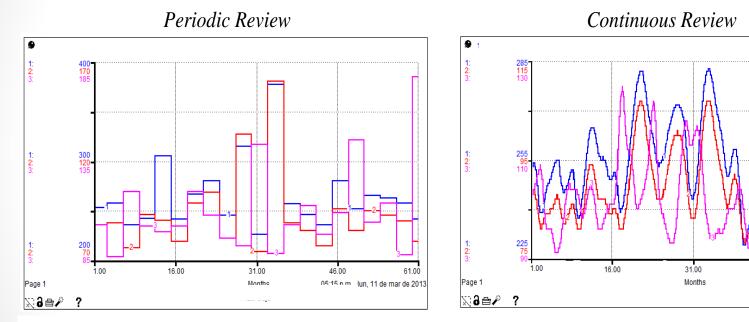
Input data

- Demand average Tellers
- Demand average Business advisor
- Demand ATMs
- **Profitability** Tellers
- **Profitability** Business advisor

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### Workers per process

Tellers allocation per shift and scenario



Tellers - Day shift
Tellers - Additional Shift
Tellers - Saturday Shift

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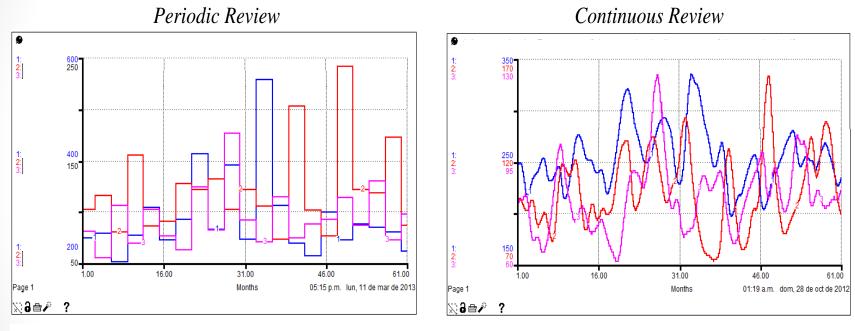
46.00

01:19 a.m. dom. 28 de oct de 2012

61.00

### Workers per process

#### Business advisors allocation per shift and scenario

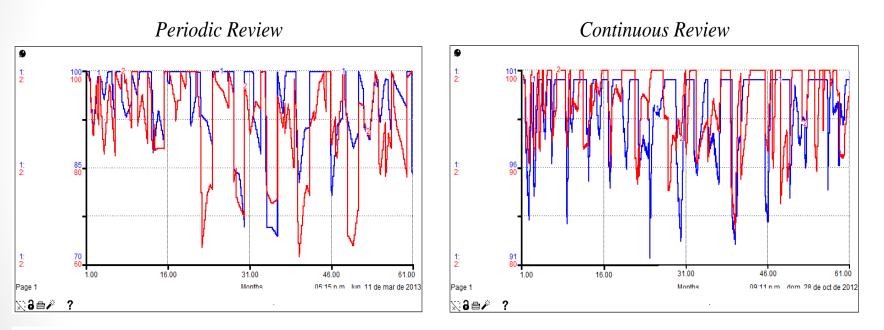


Business advisors - Day shift
Business advisors - Additional shift
Business advisors - Saturday shift

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## Average utilization of the available capacity

Average utilization of the available capacity per process

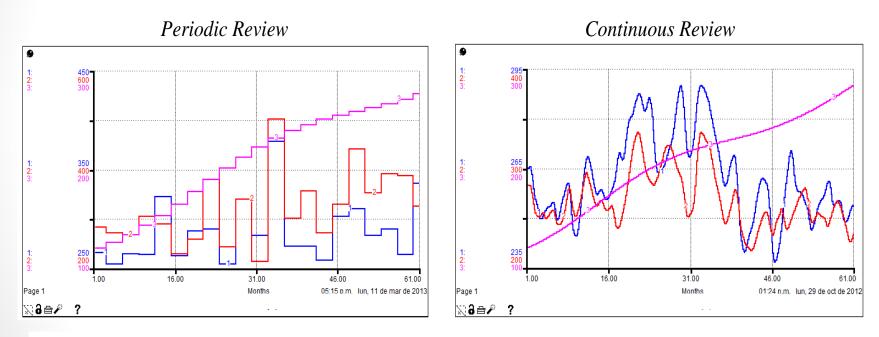


Average Utilization of the available capacity Tellers
Average Utilization of the available capacity Business advisors

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# Facilities (ATMs and workstations per process)

Facilities (ATMs and workstations per process)



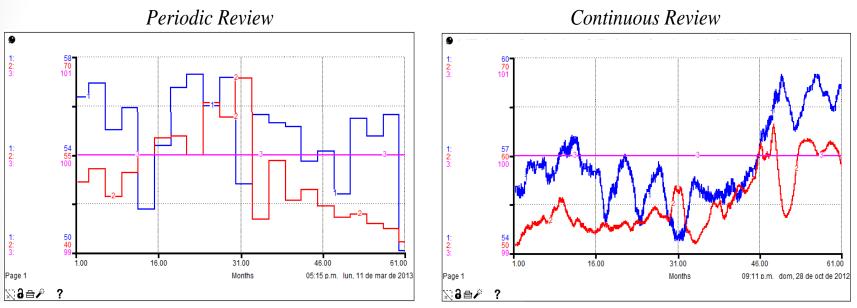
Number of workstations - Tellers
Number of workstations - Business advisors
Installed ATMs

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## Available capacity utilization of the facilities

Available capacity utilization of the facilities (ATMs and workstations per process)

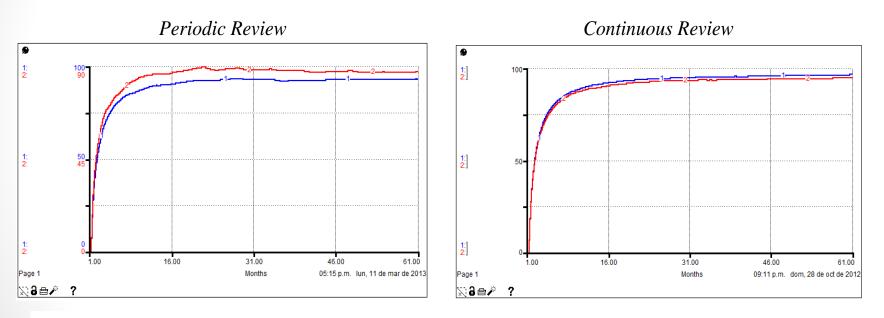


Average capacity utilization Tellers
Average capacity utilization Business advisors
Capacity Utilization ATMs

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# **Convergence of the available capacity utilization (workers)**

Convergence of the available capacity utilization per process

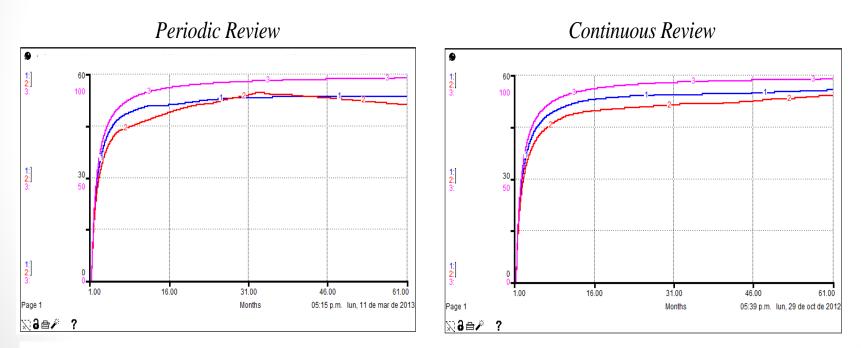


Average capacity utilization - *Tellers* Average capacity utilization - Business advisors

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# **Convergence of the available capacity utilization (ATMs)**

Convergence of the available capacity utilization (ATMs and workstations per process)



**Tellers workstations** 

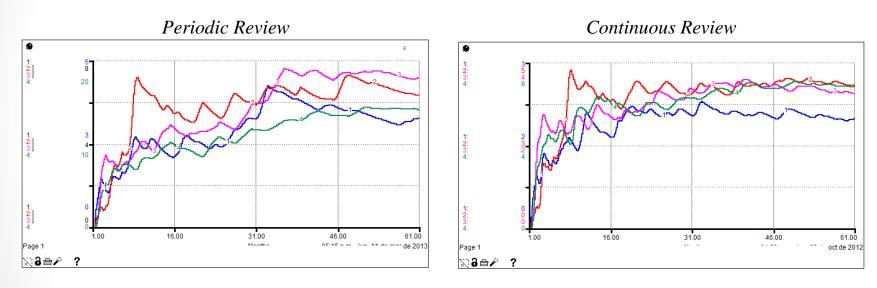
Business advisors workstations

Average capacity utilization

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## **Convergence of shortage and idle capacity (workers allocated)**

#### Convergence of shortage and idle capacity (workers allocated)

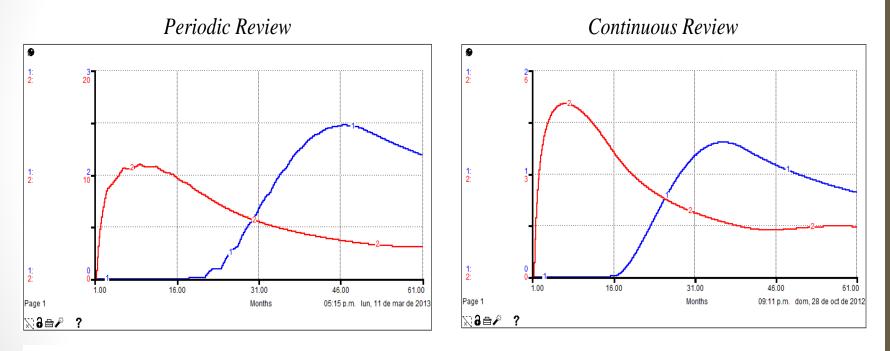


Tellers - Shortage Capacity
Business advisors - Shortage Capacity
Tellers - Idle Capacity
Business advisors - Idle Capacity

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# **Convergence of shortage and idle capacity (ATMs)**

Convergence of shortage and idle capacity (ATMs)



Accumulated average Idle Capacity ATMs
Accumulated average Shortage Capacity ATMs

[ 45 ]

### Conclusions

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#### Conclusions

- In the last twenty years the service industry has exponentially increased its trade balance in billions of dollars
- The models applied to the study of the capabilities **not fully considering the components included in this research**,
  - specifically analyzing the behavior of workers allocated per processes (tellers and business advisers) and shift (diurnal, additional and Saturday),
- Using generators with random variables identified, it was possible to simulate the behavior of a planning horizon longer (60 months),
  - which affected the fluctuating levels of resource allocation generated by the model,
  - considering delays and search for the maximum use of available capacity.

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#### Conclusions

- Identifying and calculating abilities involved in the modeling, it was possible to compare the behavior of the model, which means finding the **best configuration in resource allocation**,
  - aims to maximize the use of available capacity, reducing the other hand percentages of missing capacity and idle capacity.
- Under the proposed scheme can detect staffing requirements, job requirements and installation of ATMs,
- The model is proposed for the analysis of operational capabilities in service companies that **include human resources and facilities**

### **Future work**

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- Future work on the model developed, will focus on the study of the effect on employment generation:
- increased electronic transactions,
- analyzing requirements for new skills of the workforce,
- the effect on salaries,
- customer service requirements and facilities for the service and,

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• a profitability extended model.

### ¡Thank you very much!

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